

Quality Requirements for Water Mist Fire Protection Systems (NFPA)

Revision history

| VERSION | DATE | PURPOSE |
|---------|--------------|----------------|
| 2.0 | January 2025 | Second Edition |
| 1.0 | May 2020 | First Edition |

Acknowledgements

This IOGP Specification was prepared by a Joint Industry Programme 33 Standardization of Equipment Specifications for Procurement organized by IOGP with support by the World Economic Forum (WEF).

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Foreword

This specification was prepared under Joint Industry Programme 33 (JIP33) "Standardization of Equipment Specifications for Procurement" organized by the International Oil & Gas Producers Association (IOGP) with the support from the World Economic Forum (WEF). Companies from the IOGP membership participated in developing this specification to leverage and improve industry level standardization globally in the oil and gas sector. The work has developed a minimized set of supplementary requirements for procurement, with life cycle cost in mind, resulting in a common and jointly agreed specification, building on recognized industry and international standards.

Recent trends in oil and gas projects have demonstrated substantial budget and schedule overruns. The Oil and Gas Community within the World Economic Forum (WEF) has implemented a Capital Project Complexity (CPC) initiative which seeks to drive a structural reduction in upstream project costs with a focus on industry-wide, non-competitive collaboration and standardization. The CPC vision is to standardize specifications for global procurement for equipment and packages. JIP33 provides the oil and gas sector with the opportunity to move from internally to externally focused standardization initiatives and provide step change benefits in the sector's capital projects performance.

This specification has been developed in consultation with a broad user and supplier base to realize benefits from standardization and achieve significant project and schedule cost reductions.

The JIP33 work groups performed their activities in accordance with IOGP's Competition Law Guidelines (November 2020).

This second edition cancels and replaces the first edition published in May 2020. Due to technical writing requirements leading to extensive changes, this second edition should be treated as a new document.

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Introduction

The purpose of this quality requirements specification (QRS) is to specify quality management requirements and the proposed extent of purchaser intervention activities for the procurement of water mist fire protection systems in accordance with IOGP S-719 for application in the petroleum and natural gas industries.

Purchaser intervention activities are identified through the selection of one of four conformity assessment system (CAS) levels based on a risk and criticality assessment. The applicable CAS level is specified by the purchaser in the procurement data sheet (PDS) or purchase order.

The IOGP S-719 specification documents follow a common structure (as shown below) comprising a specification, also known as a technical requirements specification (TRS), a PDS, an information requirements specification (IRS) and this QRS. These four specification documents, together with the purchase order, define the overall technical specification for procurement.



JIP33 Specification for Procurement Documents Quality Requirements Specification (QRS)

This QRS is to be applied in conjunction with the specification, the PDS and the IRS, referred to in this document as IOGP S-719, IOGP S-719D and IOGP S-719L respectively. Further information on the purpose of these documents and the order of precedence for their use is provided in the introduction of the specification.

1 Scope

This QRS specifies quality management requirements for the supply of water mist fire protection systems to IOGP S-719 including:

- a) supplier quality management system (QMS) requirements;
- b) purchaser conformity assessment (surveillance and inspection) activities;
- c) traceability requirements.

2 Normative references

For the purpose of this document, the documents referenced in IOGP S-719 and those listed below, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

API Specification Q1, *Specification for Quality Management System Requirements for Manufacturing Organizations for the Petroleum and Natural Gas Industry*

EN 10204, *Metallic products - Types of inspection documents*

IOGP S-719, *Supplementary Specification to NFPA 750 for Water Mist Fire Protection Systems*

ISO 9000:2015, *Quality management systems — Fundamentals and vocabulary*

ISO 9001:2015, *Quality management systems — Requirements*

ISO 10474, *Steel and steel products — Inspection documents*

ISO 29001, *Petroleum, petrochemical and natural gas industries — Sector-specific quality management systems — Requirements for product and service supply organizations*

NFPA 750, *Standard on Water Mist Fire Protection Systems*

3 Terms, definitions and abbreviated terms

3.1 Terms and definitions

For the purpose of this document, the terms and definitions given in IOGP S-719 and ISO 9000:2015 (normative to ISO 9001:2015) and the following shall apply.

3.1.1

conformity assessment

demonstration that specified requirements are fulfilled

Note 1 to entry: "Conformity assessment" is also referred to as "assessment".

Note 2 to entry: Conformity assessment includes review, inspection, verification and validation activities.

Note 3 to entry: Conformity assessment activities may be undertaken at supplier/sub-supplier premises, virtually by video link, desktop sharing, etc. or by review of information.

3.1.2 conformity assessment system CAS

system that provides different levels of purchaser interventions to assess and verify supplier conformance to specified requirements

Note 1 to entry: CAS level A applies to the highest risk and associated extent of verification. CAS level D is the lowest.

3.1.3 hold point H

<conformity assessment> point in the chain of activities beyond which an activity shall not proceed without the approval of the purchaser or purchaser's representative

3.1.4 witness point W

<conformity assessment> point in the chain of activities at which the supplier shall notify the purchaser or purchaser's representative before proceeding

Note 1 to entry: The operation or process may proceed without witness if the purchaser does not attend after the agreed notice period.

3.1.5 surveillance S

<conformity assessment> observation, monitoring or review, by the purchaser or purchaser's representative, of an activity, operation, process, product or associated information

3.1.6 review R

<conformity assessment> review of the supplier's records, procedures and supporting information to verify and/or validate conformance to requirements

3.2 Abbreviated terms

| | |
|-----|--|
| CAS | conformity assessment system |
| FAT | factory acceptance test |
| IRS | information requirements specification |
| ITP | inspection and test plan |
| PDS | procurement data sheet |
| QMS | quality management system |
| TRS | technical requirements specification |

4 Quality requirements

4.1 Quality management system (QMS)

The supplier shall operate and maintain a quality management system (QMS) that conforms with ISO 9001, ISO 29001, API Specification Q1 or an equivalent QMS standard.

4.2 Conformity assessment system (CAS)

4.2.1

The CAS provides different levels of assessment of supplier control activities. The CAS level is defined by the purchaser using a risk-based approach and included in the purchase order / contract. The defined CAS level may be adjusted by the purchaser during manufacture based on the supplier's performance and re-assessment of risk.

NOTE For industrial proven solutions, CAS level D is specified unless risk assessment indicates that a more stringent CAS level is required.

4.2.2

Quality plans and inspection and test plans shall include provision for purchaser intervention activities based on the CAS level selected in the PDS or purchase order. See Table A.1.

4.2.3

The supplier's performance in meeting the requirements may be routinely assessed during execution of the scope and, where appropriate, corrective action requested, and conformity assessment activities may be increased or decreased consistent with criticality and risk.

4.2.4

If any subcontracted or scope of supply occurs outside of the primary supplier location, it shall include interventions within the primary inspection and test plan (ITP) or secondary ITP. It is discouraged to use "hold" (H) within Table A.1, section 3 and recommended to use "surveillance" (S).

5 Certification and traceability

Where material certification and traceability requirements are not specified in NFPA 750 or IOGP S-719, they shall be maintained in accordance with Table B.1.

6 Evidence — conformance records

Documents and information shall be provided for in accordance with IOGP S-719L.

Annex A (normative)

Purchaser conformity assessment requirements

Table A.1 defines four CAS levels or levels of purchaser assessment.

Table A.1 — Purchaser conformity assessment requirements

| Purchaser assessment activities | | CAS | | | |
|---------------------------------|---|-----|---|---|---|
| | | A | B | C | D |
| 1 | Operational planning and control activities | | | | |
| 1.1 | Attend pre-inspection/pre-production meeting (IOGP S-719, Chapter 6, Chapter 8, Chapter 14, Chapter 16, Chapter 17, Chapter 18) | H | W | R | - |
| 2 | Design and development activities | | | | |
| 2.1 | Final design | | | | |
| 2.1.1 | Attend final design review meeting for finalizing design and release for production (IOGP S-719, Chapter 6, Chapter 7, Chapter 8, Chapter 9, Chapter 10, Chapter 12, Chapter 13, Chapter 14, Chapter 16, Chapter 17, Chapter 18) | H | H | W | R |
| 3 | Control of external supply | | | | |
| 3.1 | External supply scope from sub-suppliers for bought out items including sub-suppliers | W | R | - | - |
| 4 | Production and service provision | | | | |
| 4.1 | Component manufacture | | | | |
| 4.1.1 | Nozzle testing (IOGP S-719, 18.4.2, 18.4.3) | W | R | - | - |
| 4.1.2 | Flexible hose testing (IOGP S-719, 18.4.2, 18.4.3, 6.3.1.3) | W | R | - | - |
| 4.1.3 | Cylinder testing (IOGP S-719, 6.2.2.2, 18.4.2, 18.4.3) | W | R | - | - |
| 4.1.4 | Fire-fighting skid enclosure testing (IOGP S-719, 18.4.3) | W | R | - | - |
| 4.2 | Sub-assembly manufacture | | | | |
| 4.2.1 | Testing of section valves in accordance with the listing or fire scenario-engineered solution (IOGP S-719, 6.7, 18.4.2, 18.4.3) | W | R | - | - |
| 4.2.2 | Testing of pumps/ manifolds/cylinder assembly in accordance with the listing or fire scenario-engineered solution (IOGP S-719, 6.1.1, 18.4.2, 18.4.3) | W | R | - | - |
| 4.3 | Water mist system factory acceptance test (FAT) | | | | |
| 4.3.1 | Mechanical assembly test (IOGP S-719, 6.1.4, 6.2.2.2, 6.2.2.3, 6.2.2.6.1, 6.2.2.6.2, 6.2.2.8.1, 6.2.2.8.2, 6.2.3, 6.3.3, 6.3.4, 6.9.1.6, 6.9.1.8, 8.5.6.4, 8.5.6.5, 8.8.3.2.2, 8.8.3.2.7, 8.8.3.2.8, 12.5.2.4.1, 12.5.2.4.2, 17.2.2.1, 18.4.2, 18.4.3) | H | W | R | R |
| 4.3.2 | Electrical installation, insulation and continuity test (IOGP S-719, 8.5.6.5, 8.9.1, 12.5.2.4 18.4.2) | H | W | R | R |

Table A.1 (continued)

| Purchaser assessment activities | | CAS | | | |
|--|---|-----|---|---|---|
| | | A | B | C | D |
| 4.3.3 | Final inspection (IOGP S-719, 6.3.1.3, 6.4.1.2.2, 6.6.7.3, 6.9.1.2, 6.9.1.7, 6.9.1.8, 6.9.2.1, 6.9.2.2, 6.9.2.3, 8.5.1, 8.5.5.3.1, 8.5.5.4.2, 8.5.5.5, 8.5.6.6.2, 8.5.6.7, 8.8.1.6, 8.8.1.7.1, 8.8.1.8.1, 8.8.3.2.6, 17.3.2.2, 17.3.2.3, 18.4.2) | H | H | W | W |
| 5 | Release of product or service from suppliers/manufacturers works | | | | |
| 5.1 | Handling and packaging of the water mist system before release (IOGP S-719, 6.1.4, 8.5.5.2, 8.5.5.4) | H | H | - | - |
| 5.2 | Preservation of the water mist system before release | H | H | - | - |
| 5.3 | Release of equipment | H | H | H | H |
| 6 | Water mist system acceptance | | | | |
| 6.1 | Water mist system acceptance test (IOGP S-719, 6.3.6, 6.4.1.2.2, Table 6.4.2.1, 6.5.5, 6.6.5, 6.6.6.2, 6.6.7, 6.7.1.2, 6.7.3.1, 6.8.8, 6.9.3.2, 6.10.1.2, 6.10.3.5.1, 6.10.3.5.2, 6.10.3.5.3, 6.10.3.5.4, 6.10.3.5.5, 6.10.3.6.2, 6.10.3.6.3, 6.10.3.6.4, 6.10.3.6.5, 6.10.3.6.6, 6.10.3.6.7, 6.10.3.7, 6.10.4.3.1, 7.2, 7.2.1.3, 7.4.3.5, 7.4.3.6, 8.1.4, 8.1.6.1.1, 8.1.6.2, 8.1.6.3, 8.1.6.4, 8.10.1, 8.10.3, 8.10.4, 8.2.10, 8.2.2, 8.2.3, 8.2.4, 8.2.5, 8.2.6, 8.2.7, 8.2.8, 8.2.9.1, 8.3.2, 8.3.4.1, 8.3.4.2, 8.3.5, 8.3.6.1, 8.3.6.2, 8.3.6.3, 8.4, 8.5.2, 8.5.3, 8.5.4, 8.5.5.5, 8.6.2, 8.6.3, 8.6.5, 8.7.2, 8.8, 8.9.2, 8.9.2.4, 8.9.3, 8.9.4.1.1, 8.9.4.3, Table 8.3.4.2, 12.1.2, 12.4.3, 12.4.4, 12.4.5, 12.5.1.5.1, 12.5.1.5.2, 12.5.1.5.3, 12.5.1.5.4, 12.5.1.6, 12.5.2.1, 12.5.2.3, 12.5.3.2, 12.5.4, 12.5.5.2, 12.5.5.4, 12.5.5.5, 12.6.2, 12.6.3, 12.6.4, 12.6.6, 12.6.7, 12.6.8.2, 12.7, 13.4.4, 13.4.6, 14, 16.1.5, 16.1.7, 16.1.9, 16.1.10, 16.1.12, 16.1.13, 16.2.3, 16.2.5, 16.2.9, 16.2.10, 16.2.11.7, 16.3.3, 16.3.4, 16.3.5, 16.3.6, 16.3.7, 16.3.8, 16.3.9.11, 16.3.9.12, 16.4, 17.2.3.3, 17.3.1.1, 17.3.1.2, 17.3.2.1, 18.2.4) | H | H | H | H |
| Key - No intervention performed H Hold point W Witness point R Review S Surveillance | | | | | |

Annex B (normative)

Certification and traceability requirements

Table B.1 provides the certification and traceability requirements for the equipment and component parts.

Table B.1 — Certification and traceability requirements

| Item | | Certificate type ^a | Traceability level ^b | Additional requirements |
|------------------------------------|--|-------------------------------|---------------------------------|-------------------------|
| Water mist fire protection systems | Nozzles, section control valves and pumps | 2.2 | Level II | |
| | Pressure-containing components such as cylinders, pressurized tanks, manifold and flexible hoses | 2.2 | Level II | |
| | Tubing, fittings and instruments (including Ex rated components) | 2.2 | Level II | |
| | Fire-fighting skid enclosure | 2.1 | Level II | |

^a Inspection certificates shall be provided in accordance with ISO 10474 or EN 10204.

^b Traceability levels are defined in the following table.

| Level | Traceability | Definition |
|-----------|-------------------------|---|
| Level I | Full traceability | Material is uniquely identified and its history tracked from manufacture through stockists (where applicable) to the supplier and to the actual position on the equipment with the specific location defined on a material placement record (the traceability to a specific location only applies to skids / packaged equipment, not to bulks). |
| Level II | Type traceability | The supplier maintains a system to identify material throughout manufacture, with traceability to a material certificate. |
| Level III | Compliance traceability | The supplier maintains a system of traceability that enables a declaration of compliance to be issued by the supplier. |

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